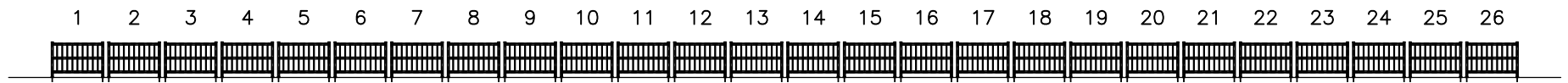



Impact
1100C
 ☉ of vehicle alligned
 with ☉ of downstream
 post segment no. 10.

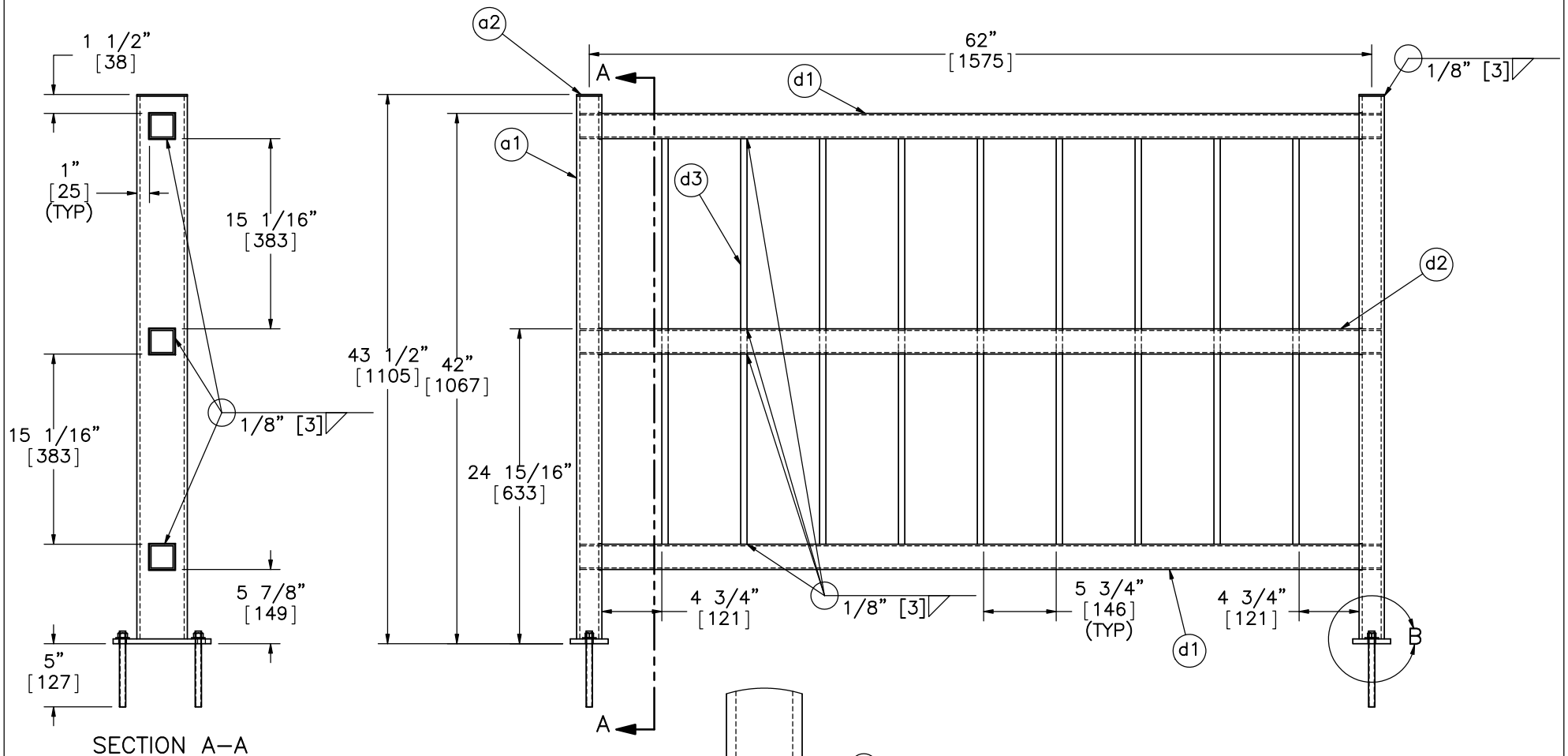
PLAN VIEW



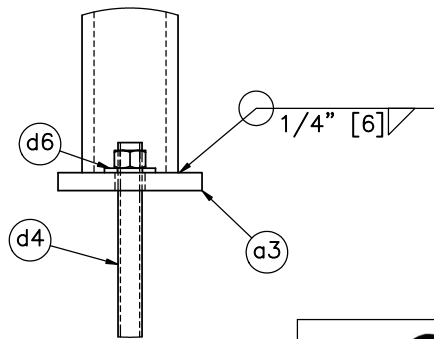
ELEVATION VIEW

- Notes: (1) Test shall be performed according to test designation no. 2-10 of MASH Channelizer criteria.
 (2) Impact location is the ☉ of the vehicle lined up with the ☉ of downstream post of segment no. 10.
 (3) System length can be reduced if angled and end on tests are run on separate systems.

 Midwest Roadside Safety Facility	WI Pedestrian Rail (Angled Test)	SHEET: 1 of 5
	Test Setup	DATE: 10/7/2014
DWG. NAME: WI Ped Rail_Angled_R1	SCALE: 1:200 UNITS: in.[mm]	DRAWN BY: SDB/JEK
		REV. BY: KAL



SECTION A-A



DETAIL B
SCALE 1 : 4

Notes: (1) All aluminum welds should follow the Aluminum Design Manual 2010 by using 5356 filler material.

(2) Alternate spindle assembly may be used by drilling holes into the top and bottom rails, increasing the spindle length to 35 7/8" [911], and inserting the spindles into the rails. The spindles are then welded to the upper, middle, and lower rails as shown. 1/2" [13] round spindles may be substituted for square spindles.



Midwest Roadside Safety Facility

WI Pedestrian Rail
(Angled Test)

Segment Details

DWG. NAME:
WI Ped Rail_Angled_R1

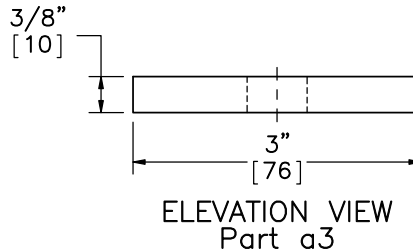
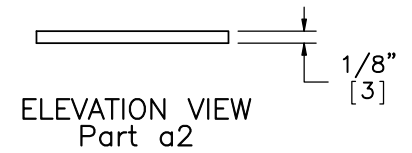
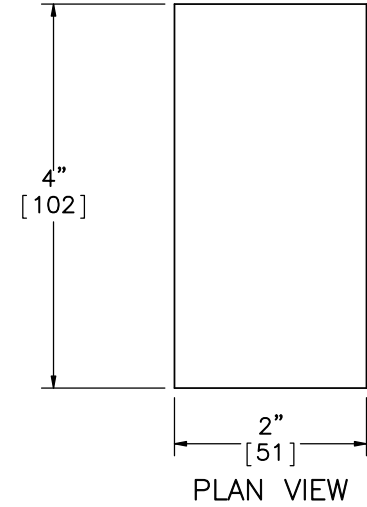
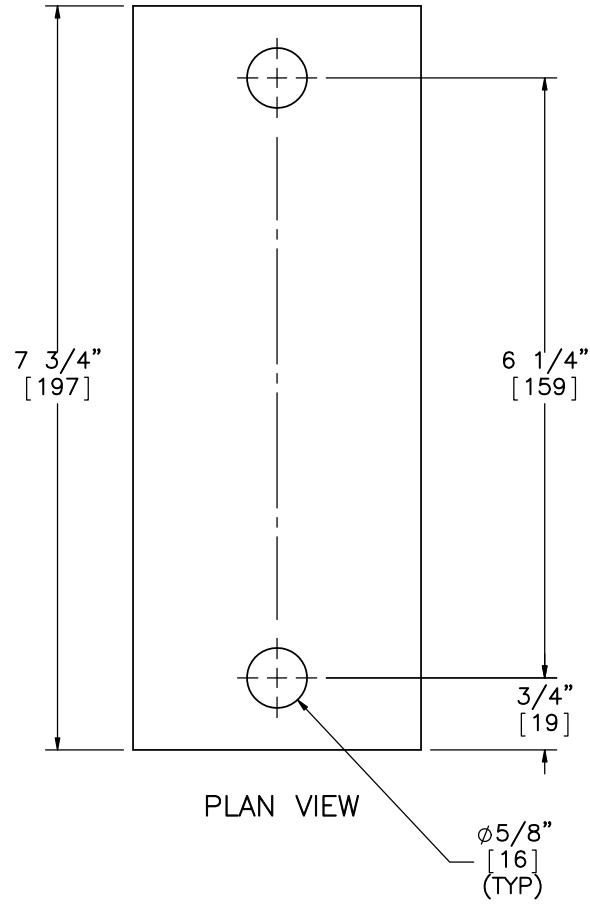
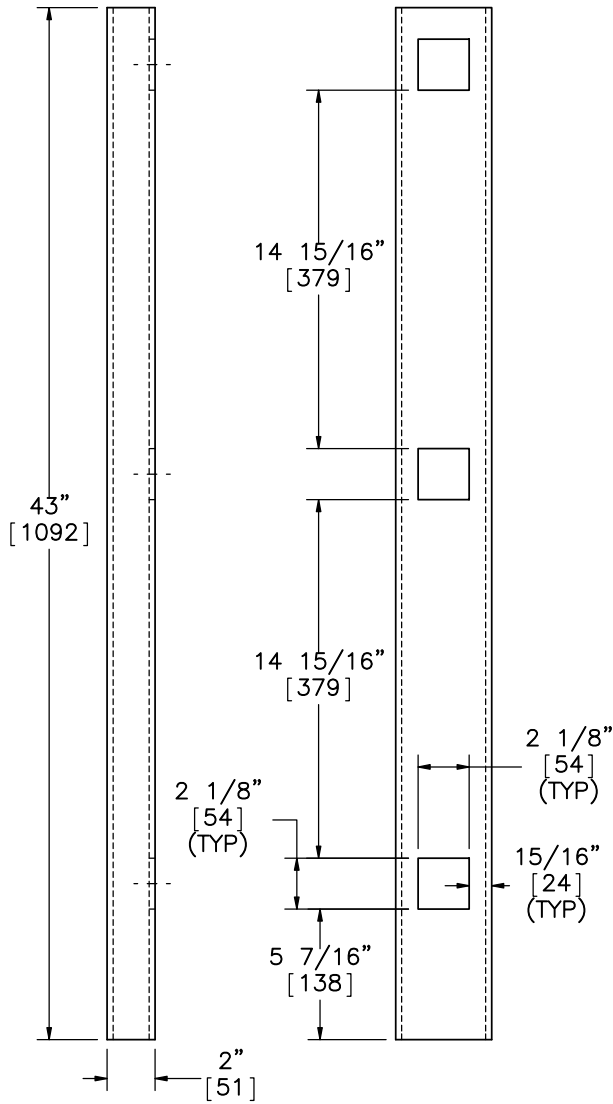
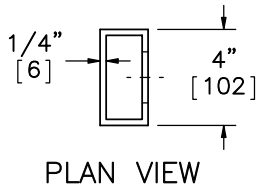
SCALE: 1:12
UNITS: in.[mm]

SHEET:
2 of 5

DATE:
10/7/2014

DRAWN BY:
SDB/JEK

REV. BY:
KAL



Midwest Roadside Safety Facility

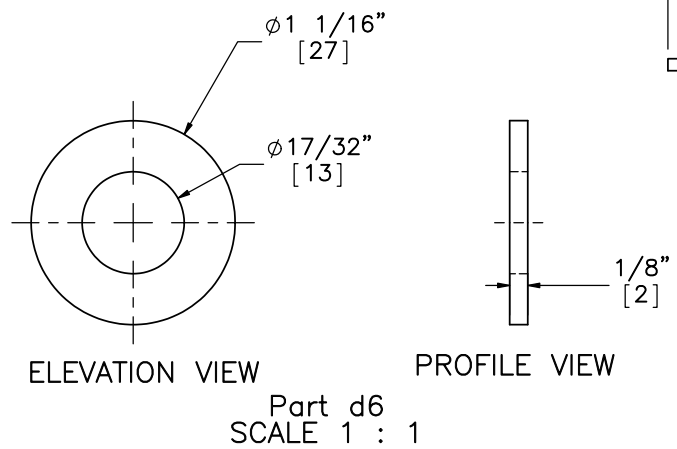
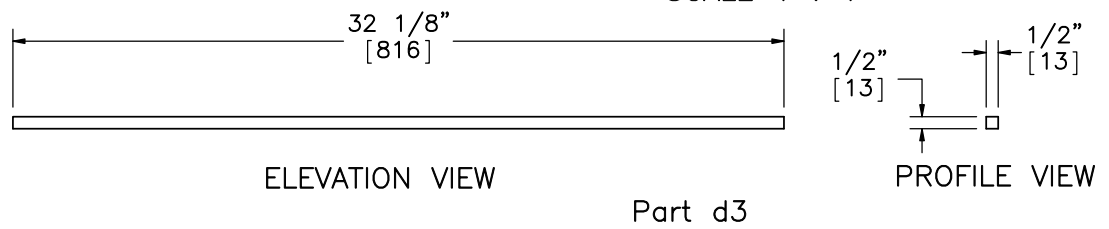
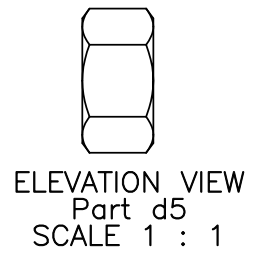
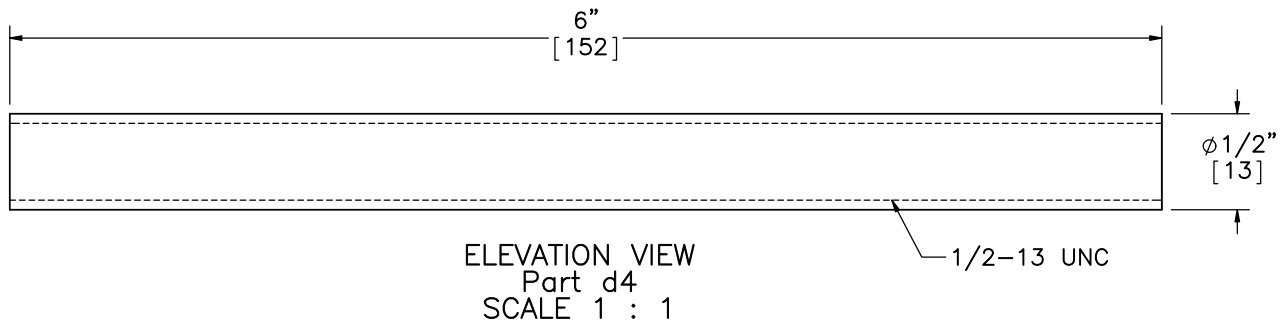
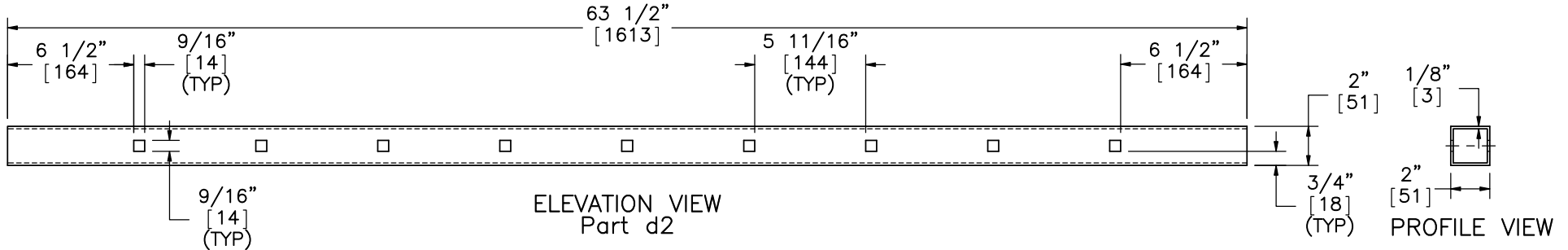
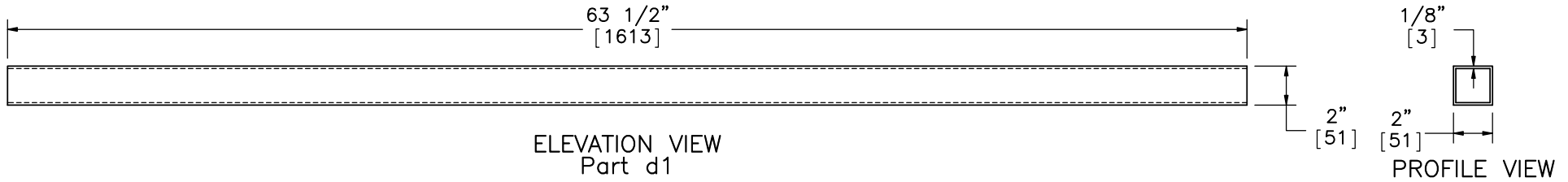
WI Pedestrian Rail (Angled Test)

Component Details

DWG. NAME:
WI Ped Rail_Angled_R1

SCALE: 1:2
UNITS: in.[mm]

SHEET:
3 of 5
DATE:
10/7/2014
DRAWN BY:
SDB/JEK
REV. BY:
KAL



Midwest Roadside Safety Facility

WI Pedestrian Rail (Angled Test)		SHEET: 4 of 5
Component Details		DATE: 10/7/2014
DWG. NAME: WI Ped Rail_Angled_R1	SCALE: 1:8 UNITS: in,[mm]	DRAWN BY: SDB/JEK
		REV. BY: KAL

Item No.	QTY.	Description	Material Spec
a1	52	2"x4"x1/4" [51x102x6] Aluminum Post, 43" [1092] long	6061-T6
a2	52	Aluminum Post Cap - 1/8" [3] Plate	6061-T6
a3	52	Aluminum Post Base	6061-T6
d1	52	2"x2"x1/8" [51x51x3] Aluminum Rail - 63 1/2" [1613] long	6061-T6
d2	26	2"x2"x1/8" [51x51x3] Aluminum Rail - 63 1/2" [1613] long with holes	6061-T6
d3	234	1/2"x1/2" [13x13] Square Aluminum Spindle - 32 1/8" [816] long	6061-T6
d4	104	1/2" [13] Dia. UNC, 6" [152] Long Threaded Rod	ASTM A193 Grade B7
d5	104	1/2" [13] Dia. Steel Nut	ASTM A194 Grade 8M Galv.
d6	104	1/2" [13] Dia. Steel SAE Flat Washer	ASTM F436 Type 1 Galv.
d7	-	Epoxy	Powers Fasteners AC100+ Gold Minimum bond strength = 1,450 psi [10.0 MPa]



Midwest Roadside
Safety Facility

WI Pedestrian Rail
(Angled Test)

Bill of Materials

DWG. NAME.
WI Ped Rail_Angled_R1

SCALE: None
UNITS: in.[mm]

SHEET:
5 of 5
DATE:
10/7/2014
DRAWN BY:
SDB/JEK
REV. BY:
KAL

REV.	DATE OF ISSUE	Page	NATURE OF CHANGES	REVISED BY
R0	10/6/2014	–	Derived from WI Ped Rail_AW2–D_Bogie_R4. Adapted for full scale testing (Angled Impact).	SDB
R1	10/7/2014	–	Document name changed.	JEK
		1	Impact location moved. Additional impact note added. Specification of overall width dimension added. Changes to all notes on page. General dimension changes.	
		2	Changes to note 2.	